

# Work Order ID 117646

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**\*117646\***

Page 1

Item ID: D206-628-013 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Heli-Access-Step™ LH  
 Start Date: 4/30/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 4/30/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9500	A								
IIN-D206-628	Rev <del>1</del> <b>G M</b>								
100	Document Control	0.00							
<b>*100*</b>	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-013 CHG 006								
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									

MLJ 14 04 30

1 14-05-01

DAS  
31  
9-89

DAS  
33  
9-89 14-04-30

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Item ID: D206-628-013 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Heli-Access-Step™ LH  
 Start Date: 4/30/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 4/30/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 <b>*120*</b> QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00	DAS 31 9-89			1		14-05-01	
130 <b>*130*</b> Packaging Packaging Packaging	Packaging  Memo Identify and pack for shipping as per PPP D206-628-013 Location: <u>021A</u> PPP Rev: _____	0.00  0.00			DAS 06 9-89	1			
140 <b>*140*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00						MLJ 14-05-02	

MAY 01 2014

14-05-01

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Work Order ID: 117646

**\*117646\***

Parent Item: D206-628-013

**\*D206-628-013\***

Parent Item Name: Heli-Access-Step™ LH

Start Date: 4/30/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:  
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP  
 Rev:G per DSI9500 DD 10.03.01 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A		Purchased	No			110	Each	3,724.000	2	2			
<b>*AN3C4A*</b>									<b>**</b>				
Bolt													

DAS  
31  
9-89

Location	Loc Qty	Loc Code
FG	20	
122814	20	
Return2014	9	
124221	9	
ST350	104	
M128739	104	
ST350/513	525	
M128606	525	
ST512	3	
124221	3	
ST513	3063	
M127410	1	
M127832	62	
M128634	1000	
M128879	2000	

DAS  
33  
9-89

128606

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Parent Item: D206-628-013

**\*D206-628-013\***

Parent Item Name: Heli-Access-Step™ LH

Start Date: 4/30/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

AN4C13A

Purchased

No

110

Each

580.0000

4 4

**\*AN4C13A\***

BOLT

\*\*

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST356

185

m128429

185

ST513

385

m127815

185

m128818

200

ST514

10

124805

10

128429

AN4C14A

Purchased

No

110

Each

132.0000

4 4

**\*AN4C14A\***

Bolt

\*\*

DAS

33

9-89 14-04-30

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

25

118706

20

123021

5

ST356

107

m123021

4

m126176

1

m127817

2

m128403

50

m128634

50

2x123021

2x126176

2x127817

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**\*117646\***

Parent Item: D206-628-013

**\*D206-628-013\***

Parent Item Name: Heli-Access-Step™ LH

Start Date: 4/30/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

AN4C15A

Purchased

No

110

Each

89.0000

4 4

DAS

33

9-89

**\*AN4C15A\***

Bolt

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

10

120360

10

ST357

79

M128403

29

M128634

50

128403

D2731-7

Manufactured

No

110

Each

64.0000

4 4

DAS

33

9-89

**\*D2731-7\***

Mounting Lug

DAS

31

9-89

Location

Loc Qty

Loc Code

445

2

103307

2

ST264

32

104219

32

ST445

2

98170

2

ST467

28

113240

14

75078

4

85477

6

97497

4

113240

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Parent Item: D206-628-013

**\*D206-628-013\***

Parent Item Name: Heli-Access-Step™ LH

Start Date: 4/30/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

D2732-030

Manufactured No

110

Each

204.0000

8 8

**\*D2732-030\***

Rubber Cushion (Replaces P/N G13013-4)

**\*\***

DAS  
33  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FG

95

101857

2

107346

30

83560

2

94725

55

98629

6

ST409

109

112139

64

114485

41

94725

4

107346

D2732-030 CUT AT 3.00" (8) PER KIT

D2841-041

Manufactured No

110

Each

0.0000

1 1

**\*D2841-041\***

Step Assembly, 206 Float

DAS  
31  
9-89

**\*\***

116401

DAS  
06  
9-89

D2845

Manufactured No

110

Each

11.0000

2 2

**\*D2845\***

Arm

**\*\***

DAS  
33  
9-89

14-04-30

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST258

11

39830

1

52269

3

56828

7

1x39830

1x52269

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Work Order ID: 117646

**\*117646\***

Parent Item: D206-628-013

**\*D206-628-013\***

Parent Item Name: Heli-Access-Step™ LH

Start Date: 4/30/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

D3394-043

Manufactured No

110

Each

16.0000

4 4

**\*D3394-043\***

Lug

**\*\***

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST465

16

103484

10

62930

2

89729

4

2x103484

2x89729

D4064-041

Manufactured No

110

Each

8.0000

1 1

**\*D4064-041\***

Mounting Lug

**\*\***

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST458

8

62977

8

62977

MS21043-4

Purchased No

110

Each

4,006.000

12 12

**\*MS21043-4\***

Nut

**\*\***

DAS

33

9-89

14-04-30

Location

Loc Qty

Loc Code

FG

40

104603

40

ST315

184

m128429

184

ST509

3782

m128300

782

m128798

1500

m128818

1500

128300

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Parent Item: D206-628-013

**\*D206-628-013\***

Parent Item Name: Heli-Access-Step™ LH

Start Date: 4/30/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0363R

Purchased

No

110

Each

1,355.000

2 2

**\*NAS1149C0363R\***

Washer

**\*\***

DAS  
33  
9-89

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

FP001

632

114742

632

Return2014

6

114742

6

ST292

717

122441

117

m128591

600

122441

NAS1149C0463R

Purchased

No

110

Each

838.0000

16 16

**\*NAS1149C0463R\***

Washer

**\*\***

DAS  
33  
9-89

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

FP001

1

119097

1

ST290

500

m128401

500

ST292

337

123248

1

123355

55

m127306

281

127306

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Work Order ID: 117646

**\*117646\***

Parent Item: D206-628-013

**\*D206-628-013\***

Parent Item Name: Heli-Access-Step™ LH

Start Date: 4/30/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

NAS1515H3

Purchased

No

110

Each

292.0000

2 2

**\*NAS1515H3\***

Washer

\*\*

DAS  
33  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FG

16

123301

16

Return2014

3

123301

3

ST297

273

m127227

6

m127306

58

m128635

209

128635

NAS1515H4L

Purchased

No

110

Each

426.0000

24 24

**\*NAS1515H4L\***

Washer

\*\*

DAS  
33  
9-89

14-04-30

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FG

32

103691

32

ST297

394

123560

6

m127831

138

m128635

250

127831

DAS  
06  
9-89

NAS1149C0430R

DAS  
31  
9-89

8x B 126221

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# REFERENCE ONLY

DART AEROSPACE USA, INC.

DAS  
31  
9-09

14-05-01

IIN-D206-628  
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## 5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					ID4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

## 5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Revision: G  
Date: 11.02.25